

## GAEP LINEAR PRINTER INSTRUCTIONS

Secure the machine on a level surface.

Adjust the cartridge holder rod with the rearmost black adjustment knob (1). This adjustment knob, when tightened down, keeps the cartridge holder rod steady and in place. You can loosen the adjustment knob to slide the cartridge holder rod back or forward. The tapered end of the rod that the cartridge slides over is removable **and may be swapped out for other gauges**. Next, turn the adjustment screw (2, located below the adjustment knob [obscured by cartridge holder rod in photo]) to raise or lower the height of the cartridge holder rod. You want to leave approx. 1mm clearance between the rod and the cliche (3) so the ink from the roller does not contact the cliche.

Next adjust the height of the inking roller using the adjustment screw (4). You can raise or lower the height of the roller by turning this screw.

Once you have the roller height adjusted, adjust the scraper (5) by unscrewing the screw in the middle of it to make it rub into the roller and spread the ink evenly on the inking roller (6). Next, squeeze a small amount of ink directly on the roller and turn the roller knob to ink the roller uniformly.

Put the scraper back up so that it does not touch the ink roller by tightening the screw.

Cut out the rubber stamp (lastra)(7) involved for printing with scissors and place them on the already adhesive magnetic stamp holder (8). At this point, ink the lastra by moving the carriage forward/backward several times while touching the inking roller.

Pay close attention to the point of contact between the inking roller and the lastra. You only want a thin veil of ink on the surface and in the contours of the lastra. The ink must not go down inside the figures or numbers on the lastra otherwise there will be smudges and the print will not be perfect.

Insert the empty cases onto the cartridge holder rod and position it in line with the carriage that passes underneath for printing.

Every time you finish the job or change ink color, clean the roller well and lastra with a nitro solvent.

Do not leave solvents on the cliche or lastra longer than necessary as they may cause the material to breakdown faster.